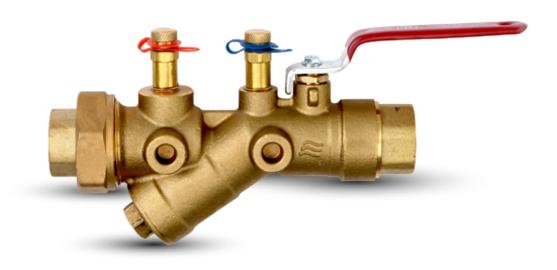


# AC/ACR



# **Automatic Balancing Valves**

Flow regulator & union



Breakthrough Engineering

# AC

AutoFlow combination ball valve, AutoFlow regulator and union with up to five (5) accessory port locations. Unit is factory set to automatically limit the flow rate to within 5% of the specified amount. The flow cartridge is removable from the valve body to provide access for flow rate changes, inspection, and cleaning without breaking the main piping. The ball valve has PTFE packing, brass packing nut and blowout-proof stem, large diameter plated ball and a full size steel handle with vinyl grip. The union has an EPDM "O"-ring and tailpiece available in M, F and S connections. Ball valve end is available only in FPT or SWT. Pressure / Temperature ports are standard.



# **ACR**

Compact, Y-shaped combination ball valve, AutoFlow regulator and union with four accessory port locations.



# **Key features**

- > Flow Limiting No wasted pumping
- Combination Valve Union, regulator and shut-off in one
- > Accuracy +/-5%
- > Tamper Resistant

# **Technical description**

#### Application:

Hydronic Balancing

#### Functions:

Flow regulator, union and shut-off

## **Dimensions:**

1/2" - 2-1/2"

## Rating:

400 psig at 250° F (27 bar at 120° C)

#### Pressure range:

2-32 psi or 5-60 psi

#### Accuracy:

±5%

#### **Material:**

Body: DZR Brass Flow cartridge: Series 300 stainless steel wear surfaces with stainless steel spring



# Connections

# AC

Model	Size		Fixed Conn. (Outlet)			U	Union Conn. (Intlet)			
	in./m	nm	i	in./mm			in./mm			
AC050	1/2"	(15)	1/2"	(15)	S, F	1/2	(15)	F, M, S		
AC030	1/ 2	(15)	1/ 2	(13)	J, I	3/4	(20)	F, M, S		
						1/2	(15)	F, M, S		
AC075	3/4"	(20)	3/4"	(15)	S, F	3/4	(20)	F, M, S		
						1	(25)	M, S		
						1/2	(15)	M, S		
AC100	1"	(25)	1"	(25)	S, F	3/4	(20)	F, M, S		
ACIOO	I	(25)	I			1	(25)	F, M, S		
						1 1/4	(32)	F, M, S		
						1/2	(15)	M, S		
						3/4	(20)	F, M, S		
AC125	1 1/4"	(32)	1 1/4"	(32)	S, F	1	(25)	F, M, S		
						1 1/4	(32)	F, M, S		
						11/2	(40)	M, S		
						1 1/4	(32)	F, M, S		
AC150	1 1/2"	(40)	1 1/2"	(40)	S, F	11/2	(40)	F, M, S		
						2	(50)	F, M, S		
						1 1/4	(32)	F, M, S		
40000	2"	(50)	2.11	(50)	6.5	11/2	(40)	F, M, S		
AC200			2"		S, F	2	(50)	F, M, S		
						2 1/2	(65)	F, M		

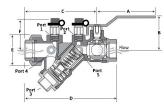
# **ACR**

Model	Size	Fixed Conn. (Outlet)	Unio	Union Conn. (Intlet)			
	in./mm	in./mm		in./mm			
ACR050	1/2" (15)	1/2" (15) S, F	1/2	(15)	F, M, S		
ACR075	3/4" (20)	3/4" (20) S, F	3/4	(20)	F, M, S		
			1/2	(15)	F, M, S		
ACR100*	1" (25)	1" (25) S, F	3/4	(20)	F, M, S		
			1	(25)	M, S		
			1/2	(15)	F, M, S		
			3/4	(20)	F, M, S		
ACR150*	11/2" (40)	11/2" (40) S, F	1	(25)	F, M, S		
			1 1/4	(32)	F, M, S		
			11/2	(40	M, S		
A C D 2 F O	21/21 (/5)	21/21 (/5) C F	2	(50)	F, M		
ACR250	2 1/2" (65)	2 1/2" (65) S, F	2 1/2	(65)	F, M		
		S = sweat F = female NP1	M = male NPT				

Notes

<sup>\*</sup>Denotes female thread not available on union end.

# **Articles**



# Dimensions / Flow

#### AC

										(	Control Ran	<b>ge psi</b> (kpa)
	Size		Α		В		С	D	E	F	2-32 (L)	5-60 (H)
Model	in.	in.	/mm	in./	mm (	in.,	/mm	in./mm	in./mm	in./mm	(14-220)	(35-414)
AC050	1/2	4.1	(104)	2.0	(51)	4.8	(122)	6.7 (170)	2.1 (53)	2.2 (56)	8 (0.5)	12 (0.75)
AC075	3/4	4.1	(104)	2.0	(51)	4.9	(124)	6.7 (170)	2.1 (53)	2.2 (56)	8 (0.5)	12 (0.75)
AC100	1	4.7	(119)	2.7	(69)	6.6	(168)	9.5 (241)	2.8 (71)	2.3 (58)	19 (1.2)	27 (1.7)
AC125	1 1/4	4.7	(119)	2.7	(69)	6.6	(168)	9.6 (244)	2.8 (71)	2.3 (58)	19 (1.2)	27 (1.7)
AC150	1 1/2	5.7	(141)	3.6	(91)	8.4	(213)	11.7 (297)	3.8 (97)	2.4 (61)	50 (3.15)	70 (4.4)

12.0 (305) 3.8 (97)

2.4 (61)

50 (3.15)

70 (4.4)

#### Notes

AC200

Dimensions based on F X F connections and will vary with mixed options/connections.

8.5

(216)

(91)

Dimensions are subject to minor changes.

(141)

3.6

For pump head calculations, add the indicated pressure drop of 4.6 ft or 2 psi for 2-32 psi or 11.6 ft or 5 psi for 5-60 psi to the calculated drop for other components.

Available in ISO7 threads.

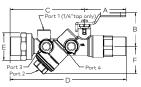
#### **Dimensions / Flow**

## **ACR**

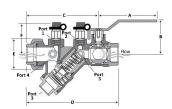
Maximum Flow gpm (lps)\*
Control Range psi (kpa)

Maximum Flow gpm (lps)\*

	Size	Α	В	С	D	E	F	2-32 (L) 5-60 (H)
Model	in./mm	in./mm	in./mm	in./mm	in./mm	in./mm	in./mm	(14-220) (35-414)
ACR050*	1/2	2.3 (58)	1.9 (48)	4.0 (102)	6.0 (152)	1.6 (41)	1.5 (38)	3 (0.19) 5 (0.31)
ACR075*	3/4	2.3 (58)	1.9 (48)	4.1 (104)	6.5 (165)	1.6 (41)	1.5 (38)	3 (0.19) 5 (0.31)
ACR100	1	4.1 (104)	2.0 (51)	5.5 (140)	7.6 (193)	2.1 (53)	1.97 (50)	8 (0.5) 12 (0.75)
ACR150	11/2	4.7 (119)	2.7 (69)	7.9 (201)	10.7 (271)	2.8 (71)	2.64 (67)	19 (1.2) 27 (1.7)
ACR250	2 1/2	5.6 (119)	3.6 (91)	9 (228)	12.5 (317)	4.6 (120)	2.4 (61)	50 (3.15) 70 (4.4)



1/2" - 3/4" ACR



1" - 2-1/2" ACR

#### Notes

Dimensions based on S X S connections and will vary with mixed options/connections. For ACR250, dimensions based on FxF connection.

Dimensions are subject to minor changes.

\*Denotes female thread not available on union end.

See IOM for cartridge change instructions.



# Weight / Cv

# AC

	Weight		
Model	lb./(kg)	Cv	(Kv)
AC050	2.5 (1.13)	7.9	(8.8)
AC075	2.5 (1.13)	8.8	(7.6)
AC100	6.2 (2.81)	19.7	(17.0)
AC125	6.1 (2.80)	20.4	(17.6)
AC150	15.6 (7.08)	52.7	(45.6)
AC200	15.4 (6.99)	55.1	(47.7)

#### Notes

Weights based on F  $\rm X$  F connections and will vary with mixed options connections

Weights are subject to minor changes

Cv's based on the body only without flow cartridge.

See operation manual for Installation and Maintenance F033

# **ACR**

	Weight		
Model	lb./(kg)	Cv	(Kv)
ACR050	1.5 (0.7)	5.7	(4.9)
ACR075	1.5 (0.7)	5.7	(4.9)
ACR100	2.5 (1.13)	8.8	(7.6)
ACR150	6.8 (3.08)	20.4	(17.65)
ACR250	17.5 (7.9)	55.0	(48.0)

#### Notes

Weights based on S X S connections and will vary with mixed options/connections. For ACR250, weight based on FxF connections.

Weights are subject to minor changes.

Cv's based on the body only without flow cartridge.

See IOM for cartridge change instructions.

5

# Flow Rate

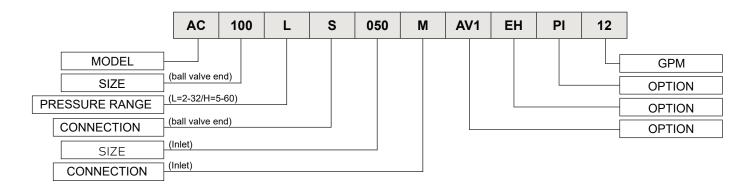
# ACR/AC

Size	psid Range	Flow Rate (gpm)
ACD 1/2// 2///	2 - 32 (L)	0.33, 0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 3.0
ACR 1/2" - 3/4"	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0
ACR 1/2" - 3/4"	2 - 32 (L)	0.33, 0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.28, 6.0, 7.0, 8.0
ACR 1"	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12
AC 411 44 // 11	2 22 (1)	0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 2.64, 3.0, 3.5, 4.0, 4.5, 5.0, 5.28, 6.0, 7.0, 8.0, 9.0,
AC 1" - 1 1/4"	2 - 32 (L)	10, 11, 12, 13, 14, 15, 16, 17, 18, 19
ACR 11/2"	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27
AC 44/211 211	2 22 (1)	5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48,
AC 11/2" - 2"	2 - 32 (L)	50
ACD 24/2//	F (0(1))	8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17,18,19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48,
ACR 2 1/2"	5 - 60 (H)	50, 52, 54, 56, 58,60, 62, 64, 68, 70

	Size	kPa Range	Flow Rate (lps)
ACD	1F 20	2-32 (L)	0.021, 0.035, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167
ACR	15 - 20 mm	5-60 (H)	0.063,0.095, 0.126,0.158,0.189,0.252, 0.315
۸.	15 20	1/ 220 (1)	0.021, 0.032, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167, 0.189, 0.221,
AC	15 - 20 mm	14 - 220 (L)	0.252, 0.284, 0.315, 0.333, 0.379, 0.442, 0.505
ACR	25 mm	35 - 414 (H)	0.063, 0.095, 0.126, 0.158, 0.189, 0.252, 0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757
			0.032, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167, 0.189, 0.221, 0.252,
AC	25 - 32 mm	14 - 220 (L)	0.284, 0.315, 0.333, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757,0.820, 0.883, 0.946, 1.009, 1.073, 1.136,
			1.199
ACD	40	25 /1/ /11	0.063,0.095, 0.126, 0.158, 0.189, 0.252, 0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883,
ACR	40 mm	35 - 414 (H)	0.946, 1.009, 1.073, 1.136, 1.199, 1.262, 1.325, 1.388, 1.451, 1.514, 1.577, 1.640, 1.703
4.0	/O FO	1/ 220 // )	0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883, 0.946, 1.009, 1.073, 1.136, 1.199, 1.262,
AC	40 - 50 mm	14 - 220 (L)	1.388, 1.514, 1.640, 1.767, 1.893, 2.019, 2.145, 2.271, 2.397, 2.524, 2.650, 2.776, 2.902, 3.028, 3.155
			0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883, 0.946, 1.009, 1.073, 1.136, 1.199, 1.262, 1.325, 1.388, 1.451,
ACR	65 mm	35 - 414 (H)	1.514,1.577, 1.640, 1.703, 1.767, 1.893, 2.019, 2.145, 2.271, 2.397, 2.524, 2.650, 2.776, 2.902, 3.028, 3.155, 3.281,
			3.407, 3.533, 3.659, 3.785, 3.912, 4.038, 4.290, 4.416



# **Model Order Designation**



**S** = female sweat **F** = female NPT **M** = male npt

# **Options Available**

**AA** Automatic Air Vent **PL** Plug

**AV** Manual Air Vent **PP** Propress®

**DX** Dual Extended P/T Ports **SE** Stem Extender

**EH** Extended Handle **T4** 1/4" F Tap

**HN** Hose End Drain Valve with Cap XL Ext. P/T Port

MI Metal ID Tag

PI Plastic ID Tag





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